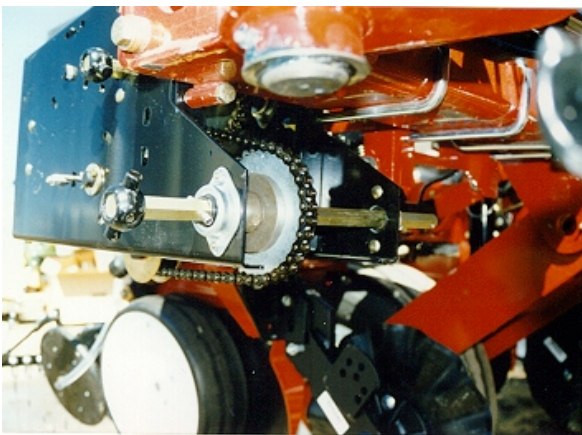


INSTALLATION INSTRUCTIONS FOR WHITE 8322 , 8338,6322,6338, 6180 & 8180 2 - SPLIT. SERIES SL CLUTCHES

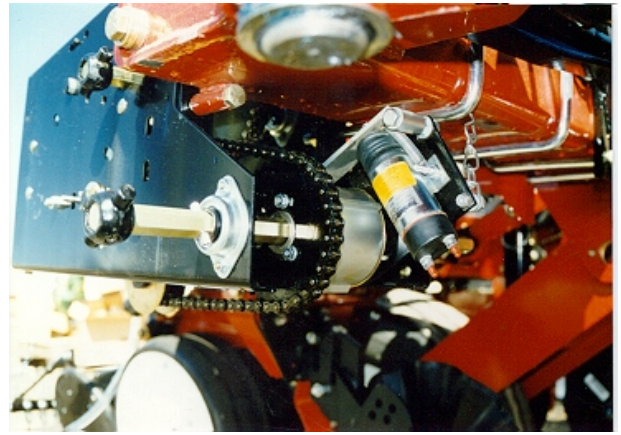
Installation is quick and simple please follow a few basic steps.

- (1) In photo 1 you will see a 32 tooth sprocket on the lower drive shaft. This sprocket is what powers each individual transmission on each side of your planter.. For the Conser Clutch installation we will be removing this sprocket and replacing it with a Conser Clutch.
- (2) Remove the sprocket from the RIGHT SIDE first. Remove the sprocket from the breakaway device that came with the planter. Bolt the sprocket to the breakaway device that is attached to the Conser Clutch.
- (3) Slide a clutch on the shaft and align the sprocket with the corresponding sprocket inside the transmission. Use the same spring clips to hold the clutch that was originally holding the factory installed sprocket. The clutch should look like the clutch in photo #2.
- (4) Wrap the chain that is attached to the Conser Clutch around the toolbar. This is simply an anti rotation chain (just like a pto pump)
- (5) Repeat steps 1-4 on the left side.
- (6) With the wiring harness, secure the wires marked right to the right solenoid. The red wire must go on the + terminal. Secure the wire to the frame being careful that the wire will not be stretched or pinched during planter operation. Repeat on the left side.
- (7) Mount the control box in a comfortable place in your tractor cab. Hook the black wire to ground and the red wire to 12 volts dc. Plug the 2 halves of the harness together and test the electrical connections.
- (8) Test the clutches themselves by turning the shaft that they are mounted on. Remove whatever chain are necessary to easily turn the shaft and be sure to turn the shaft top forward. While turning the shaft grab the silver catch ring and the sprocket on the clutch should stop.

6332 transmission in original condition



6332 transmission with Conser Clutch installed



TRU COUNT (800) 323-5026

BY INSTALLING THIS CLUTCH ASSEMBLY YOU ACCEPT ANY AND ALL RESPONSIBILITY FOR YOUR PLANTERS OPERATION. THERE ARE NO EXPRESSED OR IMPLIED WARRANTIES EXTENDED BY THE MANUFACTURER EXCEPT THAT THE MANUFACTURER OR THEIR REPRESENTATIVE WILL REPLACE ANY AND ALL DEFECTIVE PARTS IF REQUEST FOR REPLACEMENT IS MADE WITHIN 2 YEARS OF PURCHASE. PROOF OF PURCHASE REQUIRED.